Sportscraft Fahrzeugtechnik GmbH Maistrasse 45 D-80337 München Germany



# **Mounting instruction**

## Turntable for IVECO Daily Model 2000+

## Typ 3370200 with original seat slides for driver and passenger seat

## Scope of delivery:

#### **Turntable 3370200**

Pos. 1: 6 screws ISO (DIN) 7380 10.9 M 8 x 30 Pos. 2: 6 screws ISO 4762 (DIN) 912 8.8 M 8 x 16

The tightening torque for screws Pos 1 and Pos 5 is 25 Nm. The tightening torque for the screws item 2 is 20 Nm.

#### Mounting:

Unscrew the original seat with the slide rails from the seat frame.

Place the swivel console on the seat box. Turn the top plate until the fastening holes are accessible. Hand-tight the rotating console with the flat head screws M 8x30 (item 1) (4 screws at the back, 2 screws at the front. Then tighten all screws to the specified torque.

Push the seat all the way forward and place it on the swivel console. Screw the two rear fastening holes hand-tight from above through the slide rail using the M 8x16 Allen screws (Item 2). Then push the seat all the way back and screw it in at the front using the screws provided (item 4). Slide the seat back and forth several times and then tighten all screws to the specified torque.

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