Installation Guide

1. Preparation

1.1. Ensure that rough opening is 5/16" to 3/8" larger than the backside of the window. Remove any burrs or other irregularities from perimeter of rough opening before installation.

1.2. Warning: Do not force the window into the opening!

1.3. Ensure that the backside window dimensions are within tolerance of ±1/16" for both width and height. Please notify us if window is outside this tolerance.

1.4. Lay the window, exterior face down, on flat carpeted or fabric surface to apply seal.

1.5. Apply seal, beginning at bottom center, approximately ⅛" from outer edge around frame perimeter finishing with seam at bottom.

2. Installation

2.1. Warning: Most installations will require two people to safely complete this procedure!

2.2. Place the previously sealed window (Step 1.5) into rough opening from the outside.

2.3. Ensure that the window is centered both horizontally and vertically (Installation/Alignment clips are included on most windows to assist in centering the window).

2.4. Align the Clamp Ring (aka Garnish) mounting holes with outermost channel of frame and secure with screw (Ref. 2.5) with seam at the top.

2.5. The recommended installation screw is a #8 x ¾" or #8 x 1" pan head, self-tapping or A point.

2.6. Drive one (1) screw at the top center but do not tighten.

2.7. Drive one (1) screw at the bottom center but do not tighten.

2.8. Drive one (1) screw at center of each side but do not tighten.

2.9. Verify that window is centered vertically and horizontally in the rough opening.

2.10. Secure all bottom screws. Tighten #8 x 3/4" or #8 x 1" pan head screws to 20 in. lb. MAX.

2.11. Secure all side screws from bottom up. Tighten #8 x 3/4" or #8 x 1" pan head screws to 20 in. lb. MAX.

2.12. Secure all top screws. Tighten #8 x 3/4" or #8 x 1" pan head screws to 20 in. lb. MAX.

2.13. Inspect mounted window to ensure that it is uniformly sealed to exterior.